





**EZPRENE VL-321-50A**

**EZPRENE-V**

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|                       |              |
|-----------------------|--------------|
| Water                 | Excellent    |
| Alcohol               | Excellent    |
| Olive Oil             | Fair         |
| Sulphuric Acid        | Good         |
| Detergent             | Good         |
| Drying Condition      |              |
| Drying Time(hr)       | Not required |
| Drying Temperature(C) | Not required |

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**Molding Condition**

|                                |         |
|--------------------------------|---------|
| Barrel Rear                    | 150-160 |
| Barrel Center                  | 155-165 |
| Barrel Front                   | 165-175 |
| Nozzle                         | 170-175 |
| Melt Temperature               | 170-180 |
| Mould Temperature              | 10-50   |
| Max Allowable Melt Temperature | 220 C   |

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**Extrusion Condition (°C)**

|                                   |           |
|-----------------------------------|-----------|
| Feed Zone Temperature (°C)        | 145 - 150 |
| Compression Zone Temperature (°C) | 145 - 155 |
| Melting Zone Temperature (°C)     | 155 - 160 |
| Extruder Head Temperature (°C)    | 155 - 165 |
| Die Temperature (°C)              | 160 - 165 |

